



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3417-5

Job Sheet 179029



Part No: D3417-5

Job Qty: 20 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/12/18

Job Tracking No:

Due Date: 6/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV F IPP Rev:A New issue 08-07-09 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		6/28/18	0.00	0.00	Start Up Machining-2		
100	Doosan	20 pcs		6/28/18	0.04	1.36	Doosan		
120	QC	20 pcs		6/28/18	0.00	0.00	QC8		
130	Packaging	20 pcs		6/28/18	0.00	0.00	Packaging3-1		
140	QC21-SA	20 Ea		6/28/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - 1-Turn as per Folio FA761 Rev: _____ & Dwg D3417 Rev: _____

DAS 53 9:59 JUL 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR1.250	Delrin Round Bar 1.25" Color: Black	.5920 ft (.0296 ea)	90-Start up Operation	5070039

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR1.250	1	19	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	1.125inches + 0.030 - 0.000	1.155 1.125		
2	Washer	0.641inches + 0.008 - 0.001	0.649 0.640		
3	Washer	0.120inches + 0.010 - 0.000	0.130 0.120		
4	Washer	0.810inches + 0.010 - 0.000	0.820 0.810		
5	Washer	0.251inches ± 0.010	0.261 0.241		
6	Washer	2.000inches ± 0.030	2.030 1.970		

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																	
Description Work Order Deviation		Disposition																			

FAULT CATEGORY

re /Defect mplete/Unqualified mplete/Unclear	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence
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Date: 07/07/18



Container No: S089810
 Part: D3417-5
 Job No: 179029
 Serial No/Batch: S089810

Revision:
 Inspector:
 Exp Date:
 Instructions: